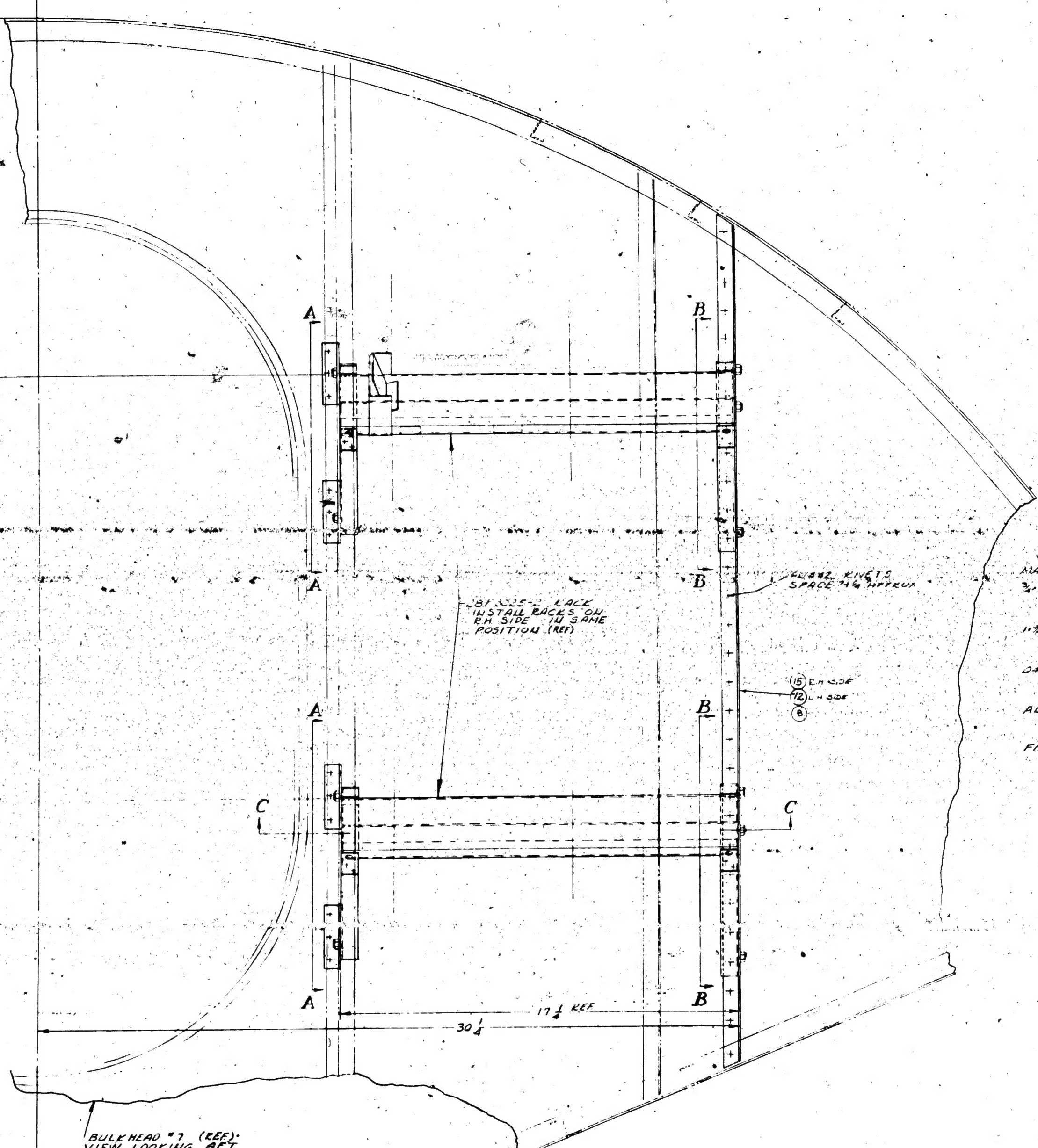
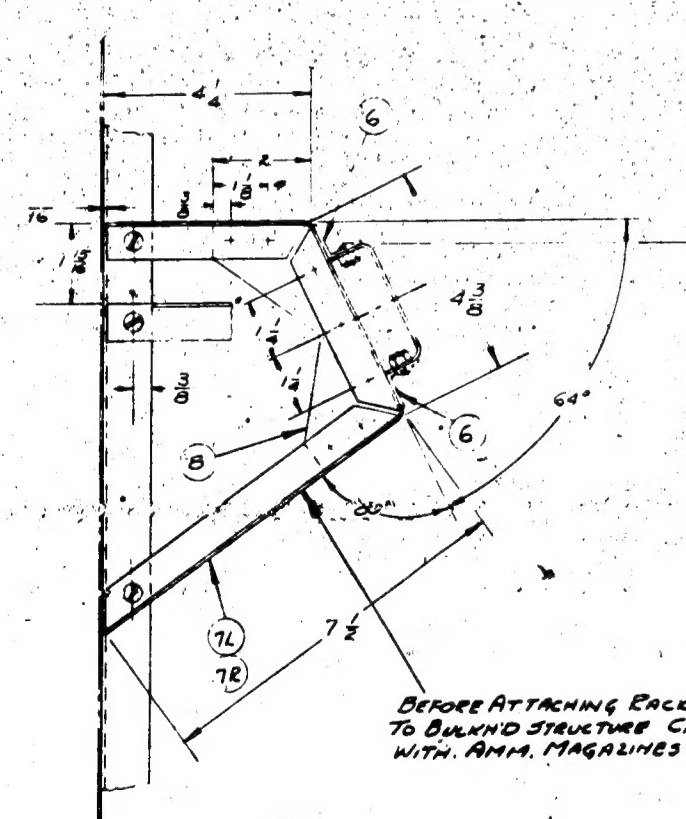
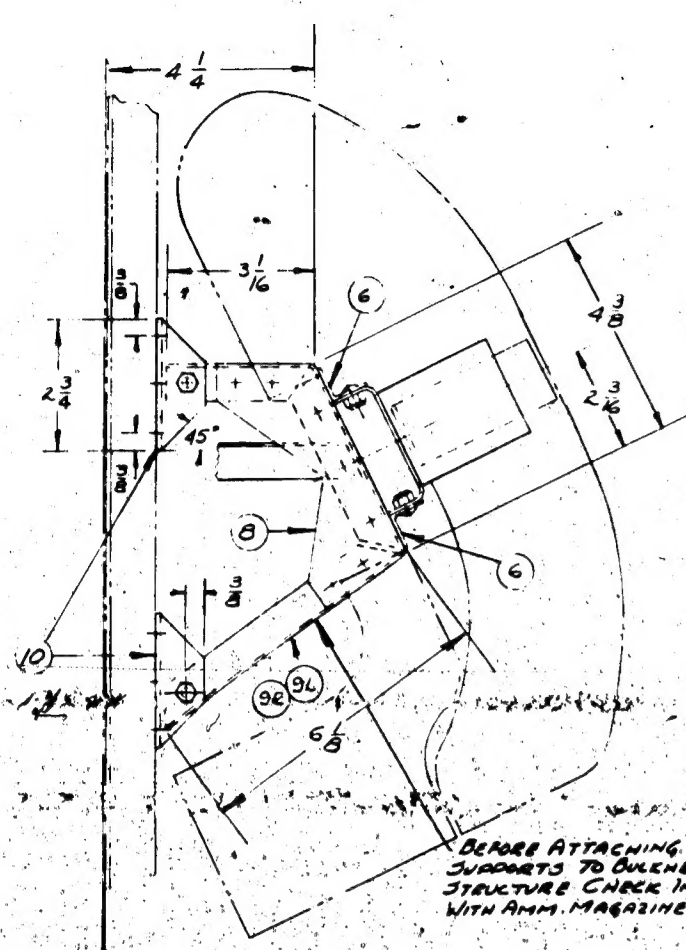


REV	DESCRIPTION	DATE	BY
1	REPLACED SUB ASSY	11/13/57	WJH
2	REPLACED POSITION OF 12 ANGLE RACKS		
3	REPLACED 12 ANGLE RACKS		
4	REPLACED 12 ANGLE RACKS		
5	REPLACED 12 ANGLE RACKS		
6	REPLACED 12 ANGLE RACKS		
7	REPLACED 12 ANGLE RACKS		
8	REPLACED 12 ANGLE RACKS		
9	REPLACED 12 ANGLE RACKS		
10	REPLACED 12 ANGLE RACKS		
11	REPLACED 12 ANGLE RACKS		
12	REPLACED 12 ANGLE RACKS		
13	REPLACED 12 ANGLE RACKS		
14	REPLACED 12 ANGLE RACKS		
15	REPLACED 12 ANGLE RACKS		
16	REPLACED 12 ANGLE RACKS		
17	REPLACED 12 ANGLE RACKS		
18	REPLACED 12 ANGLE RACKS		
19	REPLACED 12 ANGLE RACKS		
20	REPLACED 12 ANGLE RACKS		



MATERIAL -

3/4" x 1/2" PLAIN ANGLE AL ALLOY (24ST)  
SPEC 46A9 COND T DIE # 5401  
-6, -7L, -7R, -9L, -9R, -11L, -11R

1 1/4" x 1/2" PLAIN ANGLE AL ALLOY (24ST)  
SPEC 46A9 COND T DIE # 1288  
-10, -12L, -12R

045, SHEET AL ALLOY (24ST)  
SPEC 47A10 COND T -8

ALL RIVETS AN 442-D9 UNLESS OTHERWISE SPECIFIED

FINISH ALL PARTS Z-P-AL

AUS20-10-7 SCREW  
AC365-1032 NUT  
Q7102 A10 2 REQ PER SCREW

SYMM ABOUT A  
EXCEPT AS NOTED

REVERSED R.H. SIDE ONLY

\* SO. # 930-37  
CONTRACT CHANGE "U"  
PLANES # 1241, # 1243  
(29-31)

SMPS 2289-2312 ONLY

REPLACES 2289-2312 ONLY

REPLACES 2289-2312 ONLY

REPLACES 2289-2312 ONLY

REPLACES 2289-2312 ONLY

REV	DESCRIPTION	DATE	BY
1	REPLACES 2289-2312 ONLY		
2	REPLACES 2289-2312 ONLY		
3	REPLACES 2289-2312 ONLY		
4	REPLACES 2289-2312 ONLY		
5	REPLACES 2289-2312 ONLY		
6	REPLACES 2289-2312 ONLY		
7	REPLACES 2289-2312 ONLY		
8	REPLACES 2289-2312 ONLY		
9	REPLACES 2289-2312 ONLY		
10	REPLACES 2289-2312 ONLY		
11	REPLACES 2289-2312 ONLY		
12	REPLACES 2289-2312 ONLY		
13	REPLACES 2289-2312 ONLY		
14	REPLACES 2289-2312 ONLY		
15	REPLACES 2289-2312 ONLY		
16	REPLACES 2289-2312 ONLY		
17	REPLACES 2289-2312 ONLY		
18	REPLACES 2289-2312 ONLY		
19	REPLACES 2289-2312 ONLY		
20	REPLACES 2289-2312 ONLY		

SECTION C-C H 37

DETAIL OF -6  
FULL SCALE

INSTALL-ARM-50 CAL  
AMM. RACKS-STA. #7 J28A4053